



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D130-1046-211
Job Sheet 182741



005558

Part No: D130-1046-211

Job Qty: 2 ea

Part Name: EC130/H130 Cable Cutter Lower Removable Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D130-1046-211 REV.A IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-2			SEP 20 2018
110	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-5			SEP 20 2018
120	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC4			NOV 09 2018
130	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2			NOV 09 2018
135	DC	2 pcs	9/21/18	9/21/18	0.00	0.00	DC			NOV 09 2018
140	QC21-FG	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21			NOV 09 2018

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-211 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-211 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5555-041	Lower Cutter Assembly	2 Ea (1 ea)	90-Start up Operation	5125720
D5620-M5-12	Screw, Brass	8 Ea (4 ea)	90-Start up Operation	5051968
LN9016-06K	Washer	8 pcs (4 ea)	90-Start up Operation	FM138453
LN9386-06025A	Bolt, Titanium	4 pcs (2 ea)	90-Start up Operation	5052521
LN9386-06028	Bolt, Titanium	4 pcs (2 ea)	90-Start up Operation	5052522

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5555-041	2	0	0
	D5620-M5-12	8	12	0
	LN9016-06K	8	47	0
	LN9386-06025A	4	6	0
	LN9386-06028	4	6	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S126241



Part: D130-1046-211

Job No: 182741

Serial No/Batch: S126241

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR02609SE 18/09/09, T6 LoA C-18

NOV 08 2018

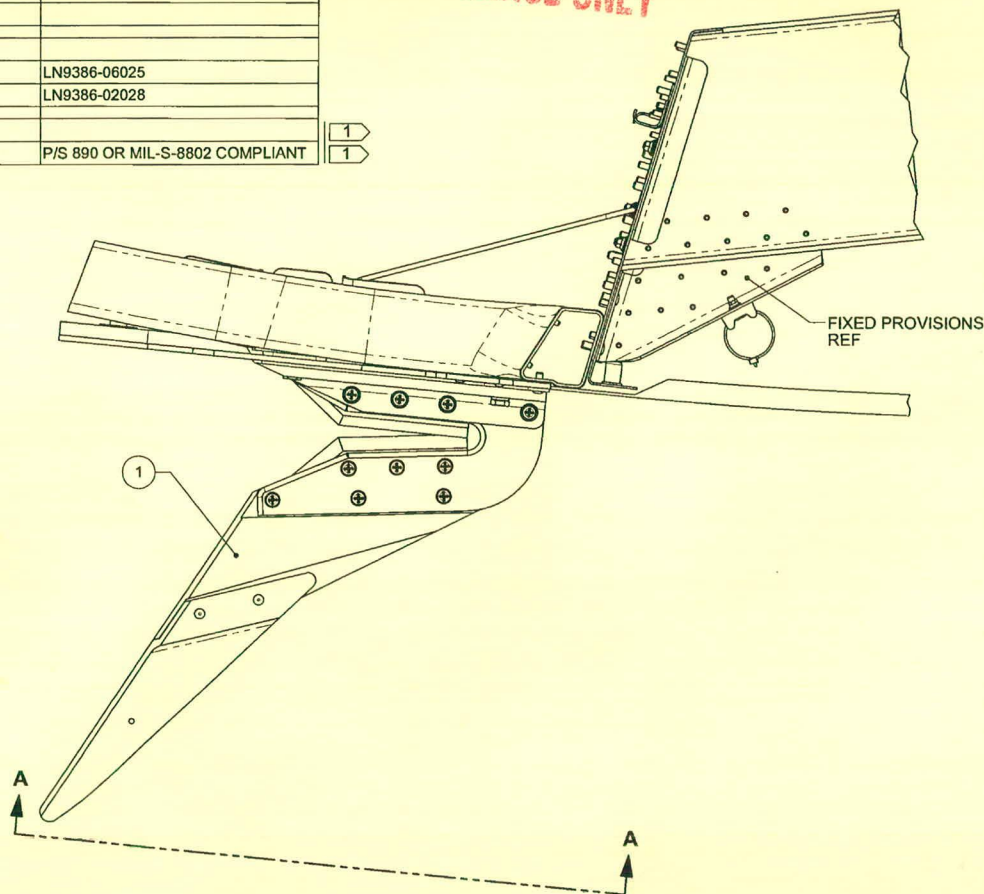
NOV 08 2018

NOV 08 2018

NOV 08 2018

ITEM	QTY -211	P/N	DESCRIPTION	MANUFACTURER	ALTERNATE PART
	X	D130-1046-211	REMOVABLE PROVISIONS, LOWER		
1	1	D5555-041	CUTTER ASSEMBLY, LOWER		
2	4	D5620-M5-12	SCREW, BRASS (M5)		
3	4	LN9016-06K	WASHER, BEVELLED (M6)		
4	2	LN9386-06025A	BOLT, TITANIUM (M6)		LN9386-06025
5	2	LN9386-06028A	BOLT, TITANIUM (M6)		LN9386-02028
6	A/R	NYCOTE 7-11BL	PROTECTIVE COATING	NYCOTE	
7	A/R	PR1440	SEALANT	PPG (DESOTO)	P/S 890 OR MIL-S-8802 COMPLIANT

REFERENCE ONLY



REFERENCE ONLY

D130-1046-211 REMOVABLE PROVISIONS, LOWER
(PITOT TUBE NOT SHOWN FOR CLARITY)

NOTES:

- 1) NOT INCLUDED IN KIT. TO BE FURNISHED BY INSTALLER.
- 2) INSTALL FASTENERS WET WITH SEALANT (ITEM 7).
- 3) COAT ALL FAYING SURFACES WITH SEALANT (ITEM 7).
- 4) CONTACT AREA TO BE CLEAN OF ALL NON-CONDUCTIVE COAT ($\phi 8\text{mm}$ (0.32")) AFTER ASSEMBLY BARE METAL SURFACES TO BE PROTECTED WITH ITEM 6
- 5) FILLET SEAL AROUND FASTENER HEADS WITH SEALANT (ITEM 7).
- 6) FILLET SEAL AROUND BASE OF LOWER CUTTER ASSEMBLY (ITEM 1) WITH SEALANT (ITEM 7).

APPROVED

A	NEW ISSUE	AJS	18.03.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	CP		
MFG. APPR.	N/A		
APPROVED	HS		
DE APPR.	CP		
DATE	18.03.09		

DART AEROSPACE USA, INC.

EUGENE, OR

DRAWING NO.

D130-1046-211

REV. A

SHEET 1 OF 2

TITLE **REMOVABLE PROVISIONS, LOWER** SCALE NTS

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REFERENCE ON A

REFERENCE ON A

Change Record

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Part Number: D130-1046-211

Description: Removable Provisions, Lower

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